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D4634-041
Job Sheet 202523


Part No: D4634-041 **Job Qty:** 1 pcs
Part Name: Fwd, Center Ceiling Panel Assembly

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/30/19 **Job Tracking No:**
Due Date: 11/15/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG D4634 REV.H SHEETS 1,2 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release
DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL
IPP REV:H 19.05.06 AS PER DWG REV:H DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/15/19	11/15/19	0.00	1.00	Small Fab - 1		DAS 58 9-89 JAN 17 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/15/19	11/15/19	0.00	0.00	QC 5 - 10		DAS JAN 17 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19	11/15/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

140 QC 21 - SA	1 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - Small Fab (Small Fab)

Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)

130 - Packaging3 (Identify as per dwg & Stock Location:)

140 - QC21 (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2351-20-27-C3C	Stud	1 Ea (1 ea)	110-Small Fab - 1	5019907
50-009-2	Grommet	1 Ea (1 ea)	110-Small Fab - 1	5048840
D4634-141	Fwd, Center Ceiling Replacement Panel Assembly	1 pcs (1 ea)	110-Small Fab - 1	5247893
D4646-1	Plenum Cap Assembly	2 pcs (2 ea)	110-Small Fab - 1	5188389
D4652-7	Air Valve	2 pcs (2 ea)	110-Small Fab - 1	5234509
D4728-047	Advisory Light, Fwd	1 pcs (1 ea)	110-Small Fab - 1	5018504
D4728-051	Cabin Lights #1	1 pcs (1 ea)	110-Small Fab - 1	5018478
D4743-1	Speaker Grill	2 pcs (2 ea)	110-Small Fab - 1	5008218
MS21044-N08	Nut	8 Ea (8 ea)	110-Small Fab - 1	5007549
MS24693-BB50	Screw	8 Ea (8 ea)	110-Small Fab - 1	5005144
NAS1149DN832J	Washer	8 Ea (8 ea)	110-Small Fab - 1	5235247
PLT1.5M-M	Tie Wrap	7 Ea (7 ea)	110-Small Fab - 1	fm129712

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	2351-20-27-C3C	1	17	0
	50-009-2	1	128	0
	D4634-141	1	0	0
	D4646-1	2	37	0
	D4652-7	2	0	0
	D4728-047	1	8	0
	D4728-051	1	8	0
	D4743-1	2	33	0
	MS21044-N08	8	157	0
	MS24693-BB50	8	25	0
	NAS1149DN832J	8	500	0
	PLT1.5M-M	7	1,963	0
Part Specifications				
Specifications could not be found.				

Plex 10/30/19 7:53 AM Dart.lajeunesse.marie



NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors				FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details:				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			